CIGARETTE SPECIFICATION

[illegible] MANUFACTURING CENTER
[illegible] LIGHTS 100 MENTHOL SP
[illegible] CODE-6280 (SID)

EFFECTIVE DATE: 05/07/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	11.0 MG/CIGT	10.0 -	12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	68.0	MM	FIELD MENTHOL	:	.55 MG/CIGT	.50 -	.60
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	5.10	IN. H20	FRESH MENTHOL	:	.65 MG/CIGT	.60 -	.70
DILUTION TARGET	:	27.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3200M WHT DGRNL EC-436 12-215-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 72-4950(32-2014)(MK 10 ONLY) PVA 62-068-A
: FULLER XR5206 (PROTOS 100) PVA 61-023-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: FULLER WB-3924-EL PVA 61-458-A
: NATIONAL 32-1979 PVA 61-216-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: ARBH1 - 12.80% BASIC MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 220U/0.6% (KC 100% WOOD) 10-312-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057684755

REASON FOR CHANGE : FRESH/FIELD MENTHOL DELIVERY TARGETS (RANGES) CHGD
: TO 0.65 (0.60 - 0.70)/ 0.55 (0.50 - 0.60) MG/CIGT.
: TO REFLECT THE CURRENT PRODUCTION AVERAGE.
: NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : S. M. HAYWOOD
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